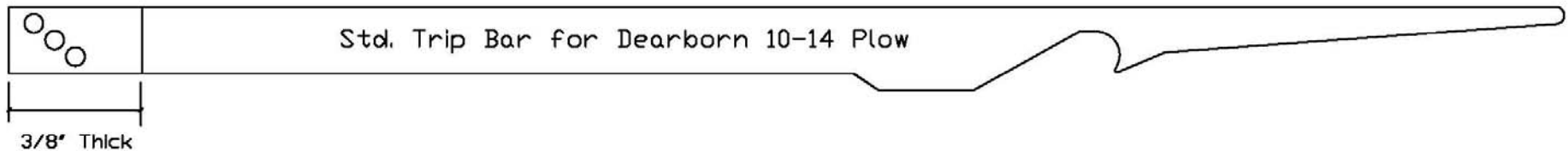


Final Cut Pattern (2X Heavy Duty)

(Cut from 1/2" A-36 Steel)

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Final Cut Pattern (Standard)

(Cut from 1/2" A-36 Steel)

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Note: The reproduction bars cut from this standard design failed slightly when used on a 'stiff' plow that had not been operated for some time. Apparently OEM bars were made from harder steel and hence somewhat stronger. A36 is a readily available (ie inexpensive) steel and with the increased throat width of the 2X HD design, should work good, even when used with a stiff plow.