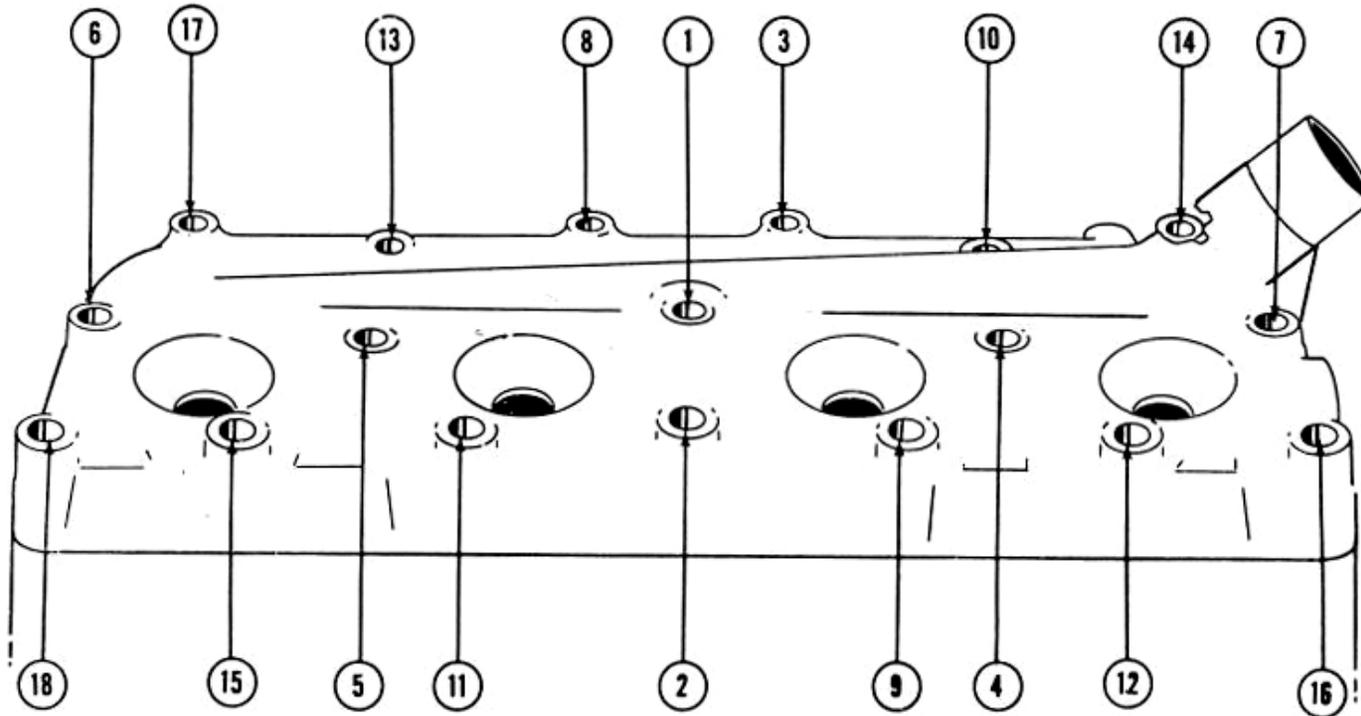


## Cylinder Head Tightening Sequence & Torque Specs

### HEAD BOLT TORQUE SPECIFICATIONS

Cylinder Head Nuts.....50 to 55 Ft. Lbs.

Cylinder Head Cap Screws....65 to 70 Ft. Lbs.



RECOMMENDED SEQUENCE FOR TIGHTENING  
HEAD CAP SCREWS OR NUTS



*Best internet source  
of information and help  
for old Ford tractors.*

[www.ntractorclub.com](http://www.ntractorclub.com)